Industry : Food processing Unit profile : A food processing unit located in Bhimavaram (Andhra Pradesh) engaged in production, processing and preservation of seafood and other food products Technology : Water source heat pump system Application : Energy savings by installing water source heat pump system in place of existing coal-fired boiler

Summary of study: Refrigeration system in a food processing unit: Unit - 7

Year of investigation: 2018

Key features:

• Water source heat pump system in place of existing coal-fired boiler

Energy and cost saving:

Details	Existing	Recommended	Energy saving potential
Cold storage system	Coalfired boiler (6 tph)	Water source heat pump system	Low